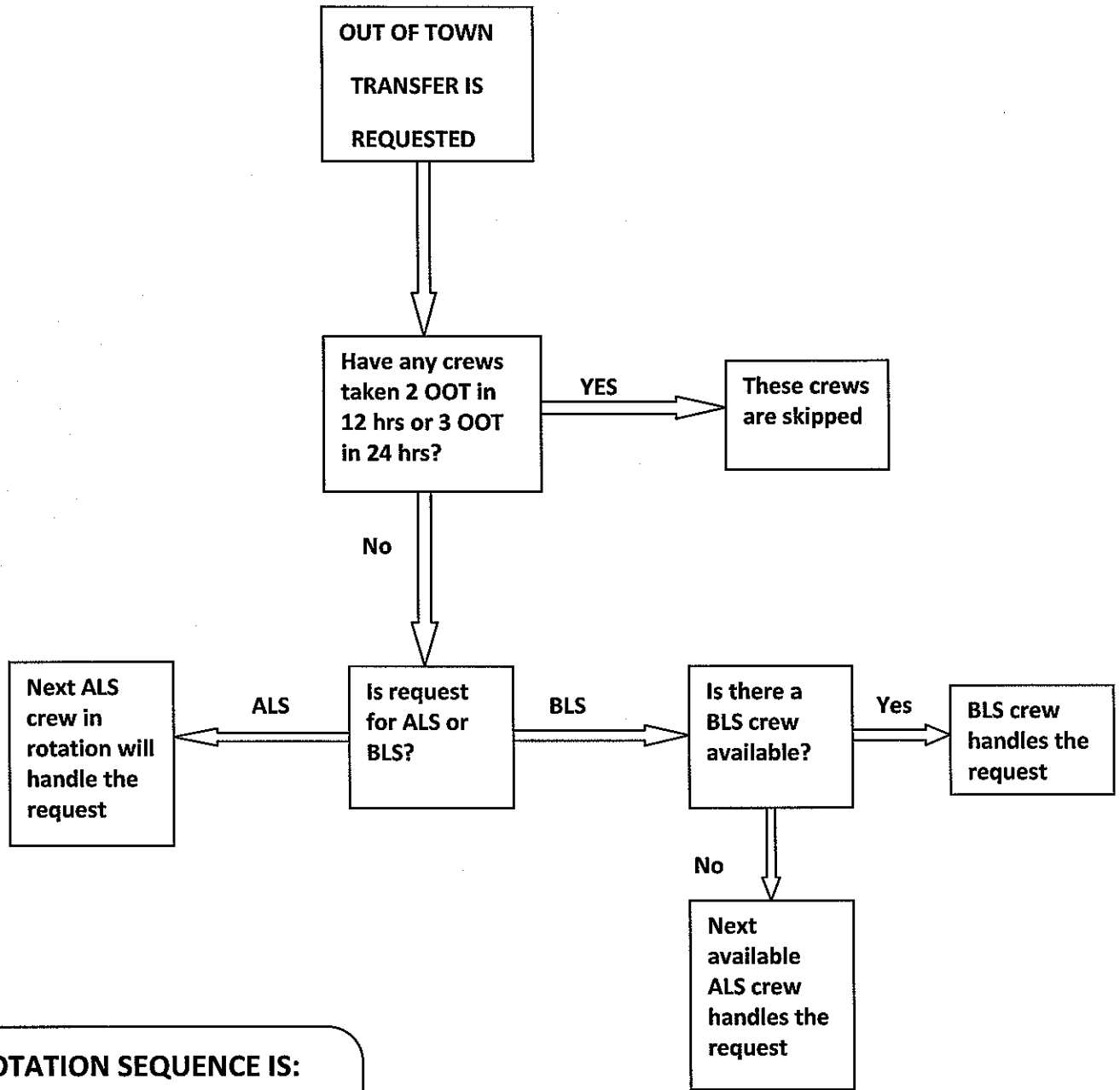


# CCEMS SOP 100-35-A (OUT-OF-TOWN FLOW CHART)



**ROTATION SEQUENCE IS:**  
**A**  
**1-2-3-4 REVOLUTION**